



Parts List						
Ref	Class	Part	Description	Qty	Comment	Footnote
1		864308T01	MANIFOLD ASSEMBLY, Exhaust	2		
2	22	42861 1	FITTING, Pipe (.750-14 Brass)	4		
3	22	39072 1	PLUG, Pipe (.125-27 Brass)	2		
4	19	864689	PLUG, Expansion	3		
5	27	33395	GASKET, Manifold	2		
6	10	53728	SCREW, (.375-16 x 4.625)	8		
7	22	863804	FITTING, (.750-14)	2	(Closed Cooling)	
8	22	863786A 1	FITTING ASSEMBLY, Drain	2	(Standard Cooling)	
9	25	47632	O-RING, (1.112 x .103)	1		
10	30	863129	BALL, Check	1		
11		862994T	FITTING	1		
12	27	864850A 1	GASKET, Elbow, Restrictor	2	(Standard Cooling)	
12	27	864549A 1	GASKET, Elbow, Block Off	2	(Closed Cooling)	
13		864309T01	ELBOW ASSEMBLY, Exhaust	2		
14	19	864689	PLUG, Expansion	3		
15	22	73379	PLUG, (.250-18)	1	(Early Models)	
16	22	42861 1	FITTING, Pipe (.750-14 Brass)	2	(Late Models)	
17	22	863804	FITTING, (.750-14)	1		
17	22	92499T	FITTING, (45 Degree), 45 Degrees	1		
18	10	43749	SCREW, (.375-16 x 5.750), Exhaust	8		
19		NA	NOT AVAILABLE, Bracket, Flush A	1		
20		864306A 3	RISER EXTENSION KIT, 3 Inch Cr	1	(Standard Cooling) SN# 0M614999	
20		864929A 1	RISER EXTENSION KIT, 3 Inch W	1	(Standard Cooling) SN# 0M615000	
20		864306A 2	RISER EXTENSION KIT, 3 Inch Cr	1	(Closed Cooling) SN# 0M614999 &	
20		864929A 2	RISER EXTENSION KIT, 3 Inch W	1	(Closed Cooling) SN# 0M615000 &	
21	27	864850A 1	GASKET, Restrictor	2	(Standard Cooling)	
21	27	864549A 1	GASKET, Block Off	2	(Closed Cooling)	
21	27	864547A 1	GASKET, Full Flow	2	(With Risers Only)	
22	22	42861 1	FITTING, Pipe (.750-14 Brass)	2		
23	10	864378	SCREW, Torx (.250-20 x .375)	1		
24	10	864531	BOLT, (.375-16 X 9)	8		
25		863714T	BRACKET	1		
26	12	34714	WASHER	8		
27	10	860008	SCREW, Torx (.250-20 x .625)	1		
28		864307A 3	RISER EXTENSION KIT, 6 Inch Cr	1	(Standard Cooling) SN# 0M614999	
28		864908A 1	RISER EXTENSION KIT, 6 Inch W	1	(Standard Cooling) SN# 0M615000	
28		864307A 2	RISER EXTENSION KIT, 6 Inch Cr	1	(Closed Cooling) SN# 0M614999 &	
28		864908A 2	RISER EXTENSION KIT, 6 Inch W	1	(Closed Cooling) SN# 0M615000 &	
29	10	43749	SCREW, (.375-16 x 5.750)	8		
30	27	864850A 1	GASKET, Restrictor	2	(Standard Cooling)	
30	27	864549A 1	GASKET, Block Off	2	(Closed Cooling)	